13050

CADILLAC SRX

9/22/2011

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

| | rts List | | |
|--|---------------------------|-----------------|--|
| ITEM | QTY | PART NUMBER | DESCRIPTION WELDNUT CLEANING |
| 1 | 6 | M12-1.75 x 40mm | HEX BOLT To remove debris from weldnuts |
| 2 | 6 | 1/2" | rts List DESCRIPTION HEX BOLT CONICAL TOOTHED WASHER 250 x 1 00 x 2 00" SOLIARE HOLE SPACER To remove debris from weldnuts in frame, spray lubricant or compressed all rito hole. For heavy debris, use a |
| 3 | 1 | CM-SP12 | CONICAL TOOTHED WASHER 250 x 1.00 x 2.00" SQUARE HOLE SPACER In traine, spray lubricant or compressed air into hole. For heavy debris, use a semi-wire brush. (Be careful not to damage threads). |
| | | | smail wire bruen. (Be careful not to damage threads). |
| | | | |
| ← VEHICLE FRAME RAIL | | | |
| RE-INSTALL HANGER — | | | |
| BRACKET USING THIS CONTROL EXHAUST HANGER LOCATION PRACKET | | | |
| LOCATION | | | |
| | | | |
| ALIGIN HOLE WITH USE 1/2" BLOCK AS SPACER FOR RE-INSTALLING AIR PLIMP | | | |
| CUT STUD OFF AS | | | FOR RE-INSTALLING AIR PUMP |
| CLOSE AS POSSIBLE | | | |
| EXHAUST HANGER BRACKET | | | |
| | | | |
| | | DO NOT DEMO | NIC UPAT |
| DO NOT REMOVE HEAT SHIELDS FROM VEHICLE EXISTING WELDNUTS (POTH SIDES) | | | |
| SHIELDS FROM VEHICLE (BOTH SIDES) | | | |
| | | | |
| | | | |
| | | | |
| HEAT SHIELD | | | |
| TRIM / MODIFY AND FOLD HEAT SHIELD OUT OF THE WAY | | | |
| (BE SURE HEAT SHIELD WILL NOT INTERFERE WITH | | | |
| SPARE TIRE WHEN RAISED BACK INTO POSTION) | | | |
| | | | |
| HITCH WEIGHT: 51 LBS. | | | |
| INSTALL TIME | | | |
| PRO | FESSIO | NAL:120 MINUTES | |
| NO\ | NOVICE (DIY): 240 MINUTES | | |
| | LL NOTE | | |
| - NC | DRILLIN | IG REQUIRED | |
| I - LO | WFR SP | ARE AND EXHAUST | H \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ |

INSTALLATION STEPS

1) Lower spare tire

NO DRILLING REQUIRED
 LOWER SPARE AND EXHAUST
 HEAT SHIELD MODIFICATION
 TRIM BUMPER STUDS (2)

- 2) Disconnect rubber exhaust hanger brackets, (3) Each side (two forward and one rearward of muffler).
- 3) Remove (3) nuts and retaining clip from each of the rearmost exhaust hanger brackets.
- 4) If necessary, trim/modify heat shields for ease of installation as shown above.
- 5) Carefully cut off lower stud, each side, as close to vehicle as possible without removing bracket. **DO NOT CUT OFF (2) UPPER STUDS.**
- 6) Re-install exhaust hanger brackets using (2) of the (3) nuts removed in step 3. Hanger bracket must be oriented so that square hole in bracket aligns with retaining clip on vehicle.
- 7) Raise hitch into position, install M12 bolts and 1/2" conical toothed washers as shown. **Vehicles equipped with air pump mounted on passenger's side frame rail, temporarily remove pump by removing (2) bolts which secure pump to frame. Retain fasteners for reinstallation of pump after hitch is installed.**
- 8) Torque all M12 fasteners to 60 lb-ft.
- 9) Re-connect rubber exhaust hangers, (three places each side). Raise spare tire.

 PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS

 ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.