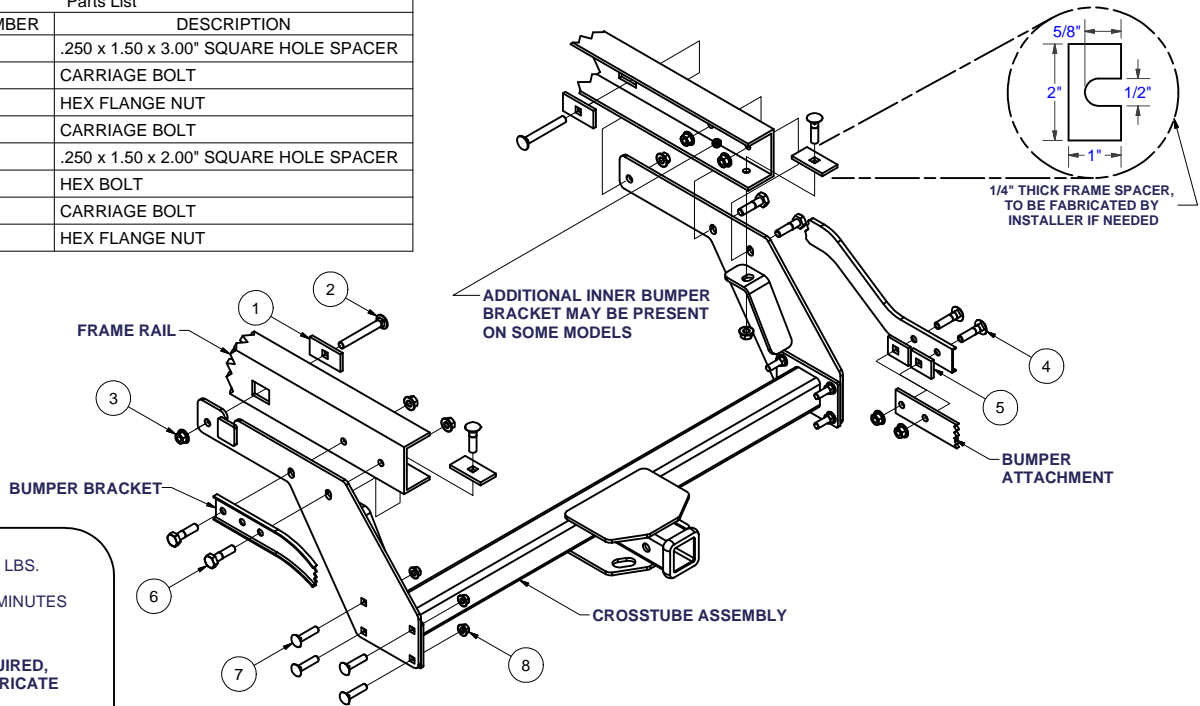


# 13086 / 757202 84-95 TOYOTA PICKUP (EXCEPT T-100 & TACOMA)

11/30/2010

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT.  
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT  
 \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

| Parts List |     |               |  |  |
|------------|-----|---------------|--|--|
| ITEM       | QTY | PART NUMBER   | DESCRIPTION                            |  |
| 1          | 4   | CM-SP4        | .250 x 1.50 x 3.00" SQUARE HOLE SPACER |  |
| 2          | 2   | 1/2-13 x 4    | CARRIAGE BOLT                          |  |
| 3          | 12  | HFN 1213      | HEX FLANGE NUT                         |  |
| 4          | 6   | 1/2 - 13 x 2" | CARRIAGE BOLT                          |  |
| 5          | 4   | CM-SP1        | .250 x 1.50 x 2.00" SQUARE HOLE SPACER |  |
| 6          | 4   | 1/2-13 x 2"   | HEX BOLT                               |  |
| 7          | 8   | 7/16-14 x 2   | CARRIAGE BOLT                          |  |
| 8          | 8   | 7/16-14       | HEX FLANGE NUT                         |  |



HITCH WEIGHT: 56 LBS.  
 INSTALL TIME: 60 MINUTES  
 INSTALL NOTES:  
 NO DRILLING REQUIRED,  
 MAY NEED TO FABRICATE  
 SPACER

## INSTALLATION STEPS

### VEHICLES WITH BUMPERS

- 1) Remove the bumper from the brackets, remove brackets from frame.
- 2) Remove all but a thin layer of undercoating from the attaching surfaces.
- 3) Position hitch side brackets on the frame, insert 1/2" x 4" carriage bolt, 1/4" x 1 1/2" x 3" spacer, and 1/2" flange nut into forward most holes of the frame, one on each side.
- 4) Loosely install 1/2" x 2" carriage bolt and 1/4" x 3" spacer at the bottom of the frame rail and into side arm support of hitch.
- 5) Position crosstube assembly. Install 7/16" x 2" carriage bolts with 7/16" flange nuts. Torque to 50 lb.-ft.

### 6) VEHICLES WITH BUMPER BRACKETS ON OUTSIDE OF FRAME:

Install bumper brackets so the hitch sides are sandwiched between the frame and the bumper brackets. Install fasteners as shown.

### VEHICLES WITH BUMPER BRACKETS ON INSIDE OF FRAME:

Install bumper brackets in original position with hitch sides positioned on the outside of the frame. Install fasteners as shown.

### VEHICLES WITH BUMPER BRACKETS ON INSIDE AND OUTSIDE OF FRAME.

Reverse inside bumper brackets(left for right/right for left). Install outer bumper brackets so the hitch sides are sandwiched between the frame and the outer bumper brackets. Install fasteners as shown.

**NOTE:** Vehicles with bumper brackets on the inside or inside/outside of the frame may require the fabrication of frame spacers by installer.

- 7) Attach bumper brackets. Install 1/2" x 2" hex bolts and 1/2" flange nuts as shown.

**NOTE:** Vehicles with bumper brackets on the outside of the frame require two 1/4" x 1" x 2" square hole spacers at each attachment. Vehicles with bumper brackets on the inside of frame do not require spacers.

- 8) Torque all 1/2" fasteners to 75 lb.-ft.

### VEHICLES WITHOUT BUMPERS

- 1) Remove all but a thin layer of undercoating from the attaching surfaces, position the hitch side brackets on the frame.
- 2) Position hitch side brackets on the frame.
- 3) Insert 1/2" x 4" carriage bolt, 1/4" x 1 1/2" x 3" spacer, and 1/2" flange nut into forward most holes of the frame, on each side.
- 4) Loosely install 1/2" x 2" carriage bolt, 1/4" x 1 1/2" x 3" spacer at the bottom of the frame rail and into side arm supports of hitch.
- 5) Position crosstube assembly. Install 7/16" x 2" carriage bolts and 7/16" flange nuts. Torque to 50 lb.-ft.
- 6) Install fasteners as shown. Torque 1/2" fasteners to 75 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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11/4/2006