

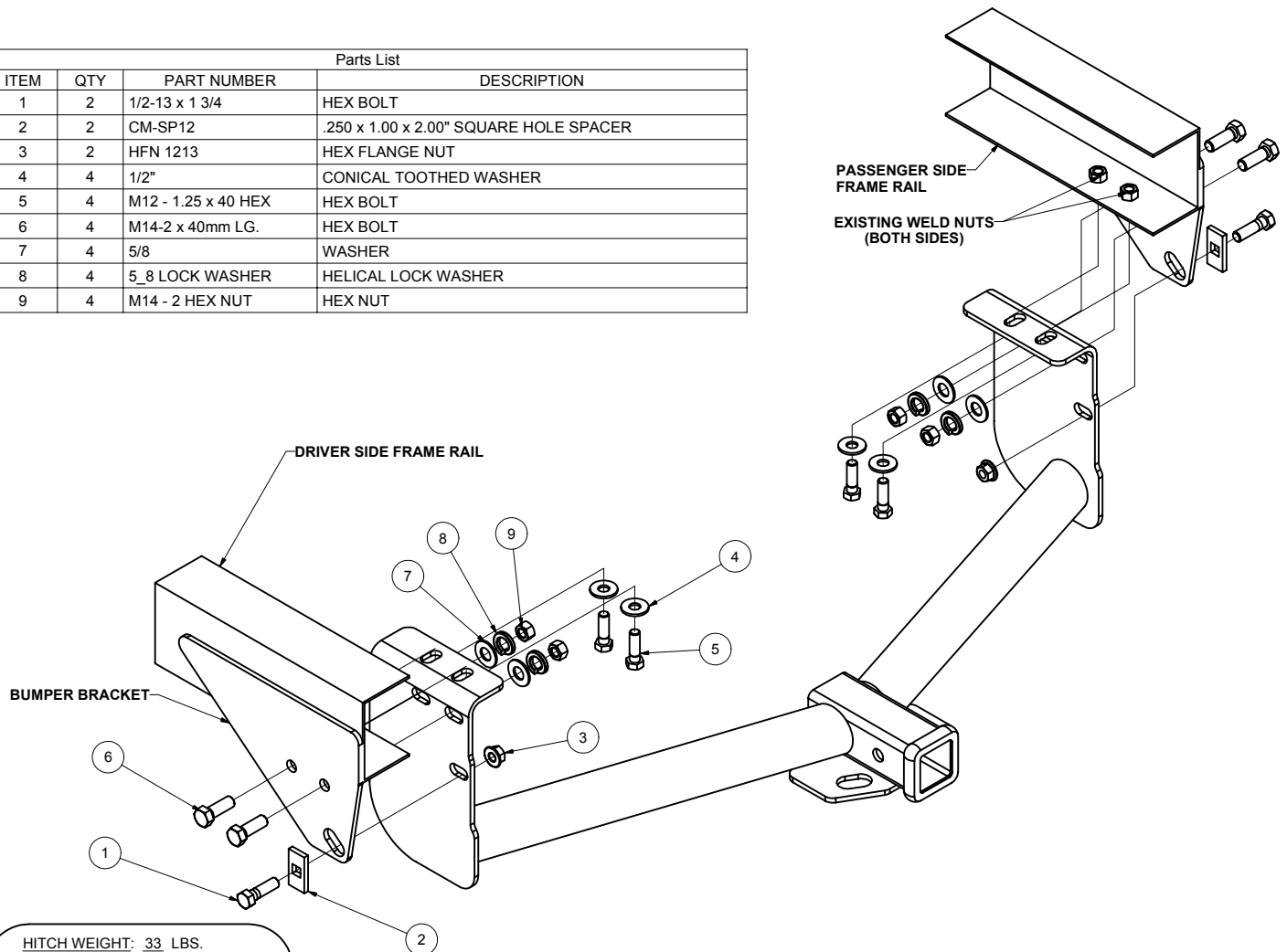
13198**TOYOTA TUNDRA**

6/29/2009

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT.
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 8,000 LBS. TRAILER WEIGHT & 800 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2-13 x 1 3/4	HEX BOLT
2	2	CM-SP12	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
3	2	HFN 1213	HEX FLANGE NUT
4	4	1/2"	CONICAL TOOTHED WASHER
5	4	M12 - 1.25 x 40 HEX	HEX BOLT
6	4	M14-2 x 40mm LG.	HEX BOLT
7	4	5/8	WASHER
8	4	5_8 LOCK WASHER	HELICAL LOCK WASHER
9	4	M14 - 2 HEX NUT	HEX NUT



HITCH WEIGHT: 33 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 65 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- REMOVE EXISTING BRACKET

INSTALLATION STEPS

- 1) Remove existing angle brackets from inside surface of frame rails and bumper brackets. (return brackets and fasteners to vehicle owner)
- 2) Raise hitch into position and install the 12mm bolts with conical tooth washers.
- 3) Install the 14mm fasteners then the 1/2" fasteners as shown above.
- 4) Torque all 1/2" fasteners to 75 lb-ft, all 12mm fasteners to 65 lb-ft, and all 14mm fasteners to 94 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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