

# FRONT MOUNTED RECEIVER INSTALLATION INSTRUCTIONS

VEHICLE

RECEIVER NO.

2WD CHEVROLET S-10, BLAZER (4DR)  
2WD GMC S-15, SONOMA, JIMMY (4DR)  
2WD ISUZU HOMBRE

13534

## EQUIPMENT REQUIRED:

DRILL BITS: 1/2"

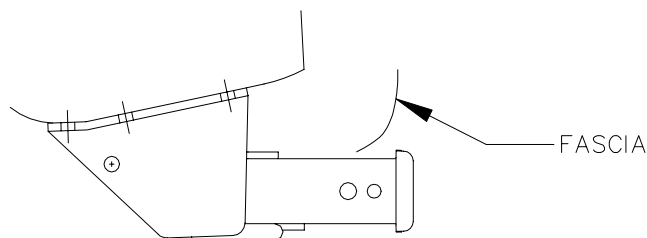
HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 7/8"

CARGO CAPACITY – DO NOT EXCEED  
300 LB. OR VEHICLE FRONT GROSS  
AXLE WEIGHT RATING. (GAWR)

9000 LB. MAX. WINCH LINE PULL

NOTE: ALL FASTENERS TYPICAL BOTH  
SIDES OF VEHICLE



RECEIVER SHOWN IN PROPER POSITION

1/2-13 X 1.75 GR5  
CARRIAGE BOLT  
1/4 X 1-1/2 X 2 BLOCK (1277)  
CONICAL TOOTHED WASHER  
NUT

NARROW EDGE  
TO OUTSIDE

EXISTING HOLE

FRAME

1/2-13 X 1.75 GR5  
CARRIAGE BOLT  
1/4 X 1 X 2 X BLOCK (5121)  
CONICAL TOOTHED WASHER  
NUT

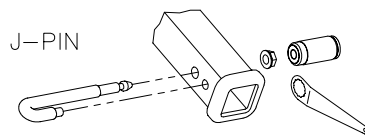
DRILLED HOLES

1. FISHWIRE REARMOIST FASTENERS THRU END OF FRAME.
2. RAISE RECEIVER INTO POSITION AND INSTALL REARMOIST FASTENERS.
3. USING RECEIVER AS A TEMPLATE DRILL (4) 1/2" HOLES.
4. FISHWIRE REMAINING FASTENERS THRU END OF FRAME AND INSTALL REMAINING FASTENERS.

TIGHTEN ALL 1/2 GR5 FASTENERS TO 75 LB-FT.

## OPTIONAL LOCKING STABILIZING PIN

J-PIN



(Order Separately)

APPROX WEIGHT: 26.5 LB. / 12 KG

NOTE: Check receiver frequently, making sure all fasteners are properly tightened. A receiver which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection.

**WARNING:** DO NOT CUT ACCESS OR ATTACHMENT HOLES WITH A TORCH.  
DO NOT CUT, WELD, OR MODIFY RECEIVER.

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