

FRONT MOUNTED RECEIVER INSTALLATION INSTRUCTIONS

VEHICLE

RECEIVER NO.

FORD F250HD 4WD
FORD F350 4WD

13536

EQUIPMENT REQUIRED:

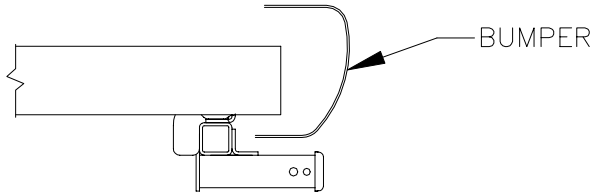
DRILL BITS:

HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.

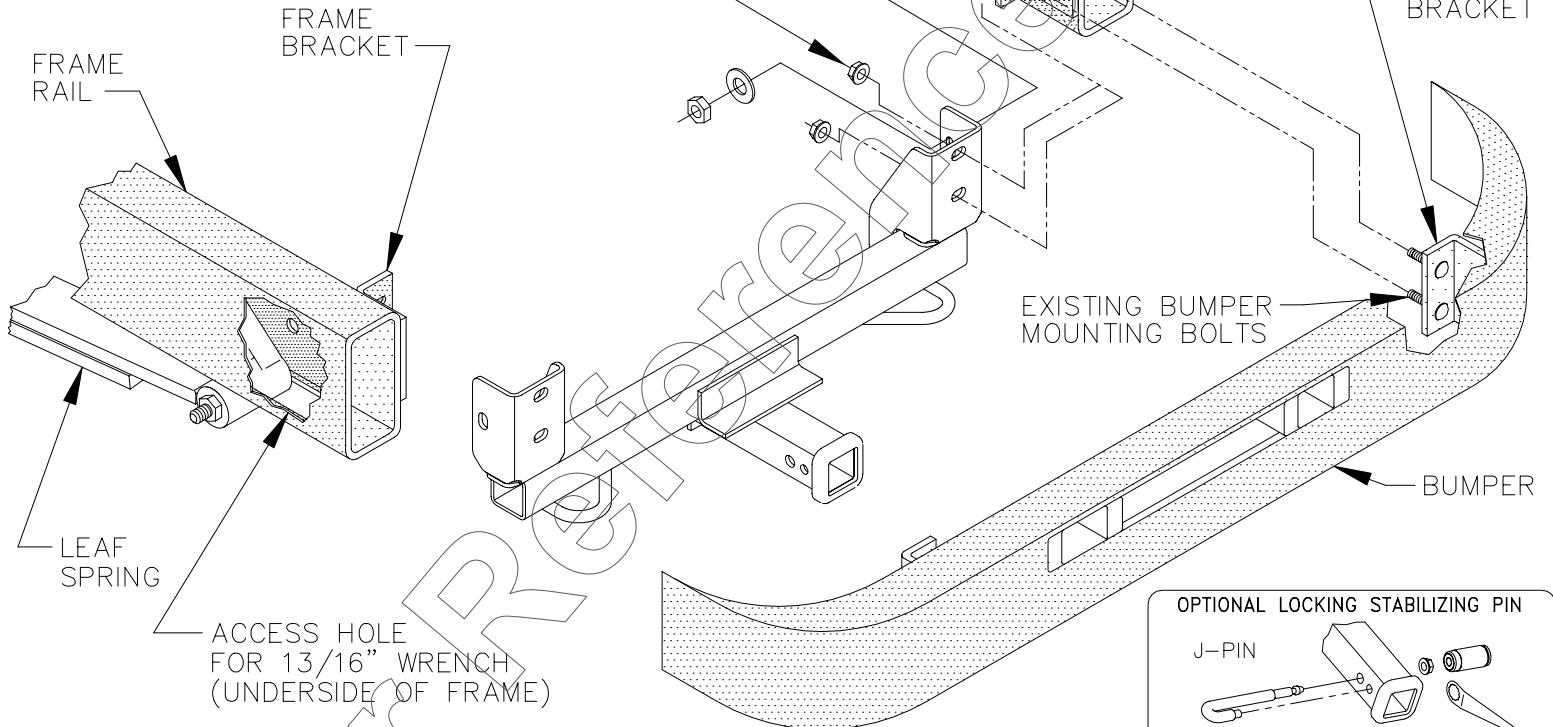
WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 13/16, 15/16, 21mm

CARGO CAPACITY – DO NOT EXCEED
500 LB. OR VEHICLE FRONT GROSS
AXLE WEIGHT RATING. (GAWR)

9000	LB. MAX. WINCH LINE PULL
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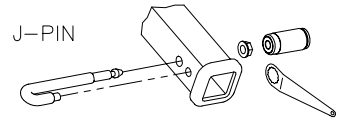


RECEIVER SHOWN IN PROPER POSITION

EXISTING M12 HEX NUT
(4) PLACES

OPTIONAL LOCKING STABILIZING PIN

J-PIN



(Order Separately)

1. REMOVE THE FOUR (4) M12 HEX NUTS FROM BUMPER MOUNTING BOLTS.
CAUTION: THE BUMPER IS NOW LOOSE FROM THE VEHICLE. PROVIDE SUPPORT.
NOTE: THE BUMPER MAY BE REMOVED FOR EASIER ACCESS INTO FRAME FOR HEX BOLT & BLOCK.
2. RAISE HITCH INTO POSITION ALIGNING HOLES IN HITCH WITH HOLES IN FRAME AND BRACKETS AS SHOWN.
3. FISHWIRE HEX BOLTS & BLOCKS (1097-006) THRU ENDS OF FRAME RAILS AND LOOSELY INSTALL THRU FRAME AND HITCH.
4. REINSTALL BUMPER (IF APPLICABLE) AND LOOSELY INSTALL HEX NUTS.
5. REALIGN BUMPER AND TIGHTEN ALL FASTENERS TO SPECIFIED TORQUE.

TIGHTEN ALL 9/16 GR5 FASTENERS TO 110 LB-FT.

TIGHTEN ALL EXISTING M12 FASTENERS TO 68 LB-FT.

APPROX WEIGHT: 36.5 LB. / 16.6 KG

NOTE: Check receiver frequently, making sure all fasteners are properly tightened. A receiver which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection.

WARNING: DO NOT CUT ACCESS OR ATTACHMENT HOLES WITH A TORCH.
DO NOT CUT, WELD, OR MODIFY RECEIVER.

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