

INSTALLATION MANUAL

1500200

Level of Difficulty

Easy

Parts List

1	Driver side / left door, front
1	Passenger side / right door, front
4	Lock nut, M8
4	Flat washer, M8
2	Rubber bushing
4	Cylinder tube, 3" x 1"
4	Flat washer, 1-3/4" O.D. x 1/2"

Tools Required

Ratchet	T40 Torx bit
Ratchet extension	T50 Torx bit
Socket set	Phillips screwdriver

Torque Specifications

	Metric	SAE
M6 bolt	3 ft.-lbs.	
M8 bolt	7 ft.-lbs.	
M10 bolt	16 ft.-lbs.	
M12 bolt	28 ft.-lbs.	
1/4" bolt	3 ft.-lbs.	
5/16" bolt	7 ft.-lbs.	
3/8" bolt	16 ft.-lbs.	
7/16" bolt	20 ft.-lbs.	
1/2" bolt	28 ft.-lbs.	

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

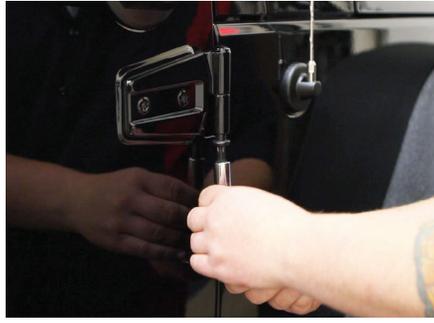
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At CURT Group, customer is king. We value your feedback and we use that information to make improvements on our products. Please, take a minute and let us know how we are doing.

Step 1

Beginning on the front passenger side, use a T50 Torx bit to remove the factory bolts securing the doors to the hinges.

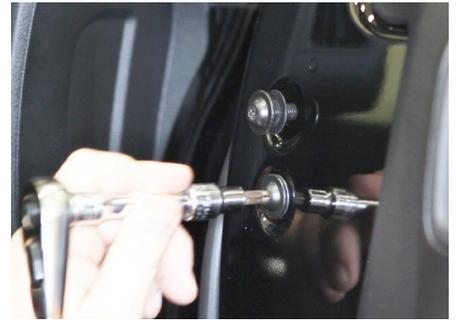


Step 2

Non-powered side mirrors can be removed and re-used on the ARIES tube doors.

To remove the mirrors, open the passenger door. Using a T40 Torx bit, remove the bolts from the inside of the door. Be sure to hold the mirror from the outside to prevent accidental dropping or scratching of paint on the door.

Place the mirror to the side. If the vehicle has powered mirrors, it is recommended to purchase aftermarket mirrors to be attached to the ARIES tube doors.



Step 3

Locate the lower kick panel between the front and rear doors and remove the plastic cover.

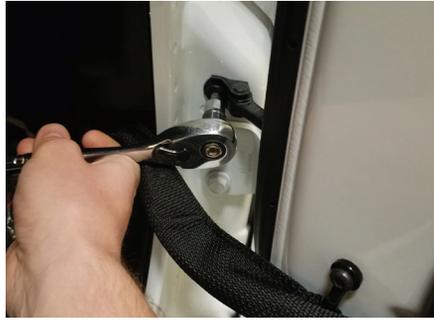
Remove the dome light by moving the red clip back to disconnect the light wire from the harness.



Step 4

Use a T40 Torx bit, remove the bolt from the inside of the door.

Remove the safety strap. Lift the door up and carefully set aside.



Step 5

Install the ARIES tube door by sliding the door pins into the factory hinges. Secure the door with an M8 flat washer and lock nut.

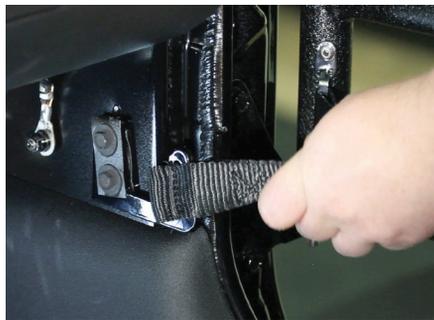
Snug the hardware, but do not fully tighten.



Step 6

Reattach the safety strap.

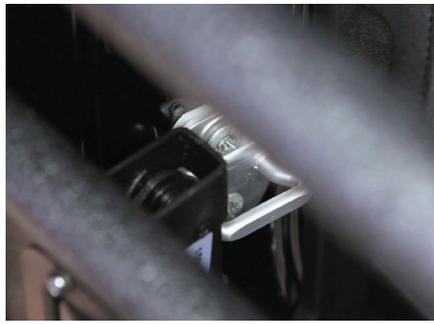
Before closing the door, attach the rubber bushing to the inside of the door.



Step 7

Check the alignment of the locking door latch with the striker plate inside the door jam. This may need to be adjusted to allow the door to close completely.

To adjust, use a T40 Torx bit to loosen the bolts on the striker plate. Align with the door latch. Once in alignment, tighten the bolts.



Step 8

When the door is aligned, tighten the hardware on all of the hinges.

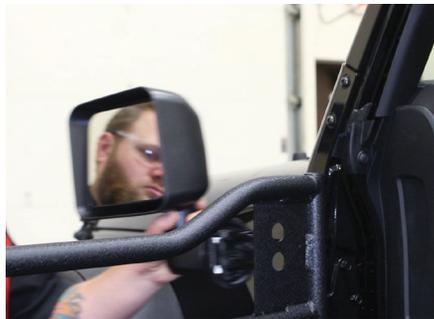
Repeat steps 1-7 on the front driver side.



Step 9

To install the side mirrors, slide the the two mounting tubes on the mirror through the mounting locations on the tube doors.

Slide the 3" cylinder tubes over the mounting tubes on the mirror and secure with a 1-3/4" O.D. flat washer and factory bolts.



Step 10

Tighten the mirror onto the doors with a T40 Torx bit.

Congratulations on the installation of your new ARIES tube doors.

With the doors installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

