

SPORT FRAME®

INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED: HACKSAW, UTILITY KNIFE
WIRING ACCESS LOCATION: PC1, PC2
DRILL BITS:

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 10mm, 19mm

2000 LB MAX GROSS TRAILER WT
200 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS

FASCIA TRIMMING REQUIRED ON
PRE-1994 MODELS. OBTAIN VEHICLE
OWNER APPROVAL BEFORE CUTTING.

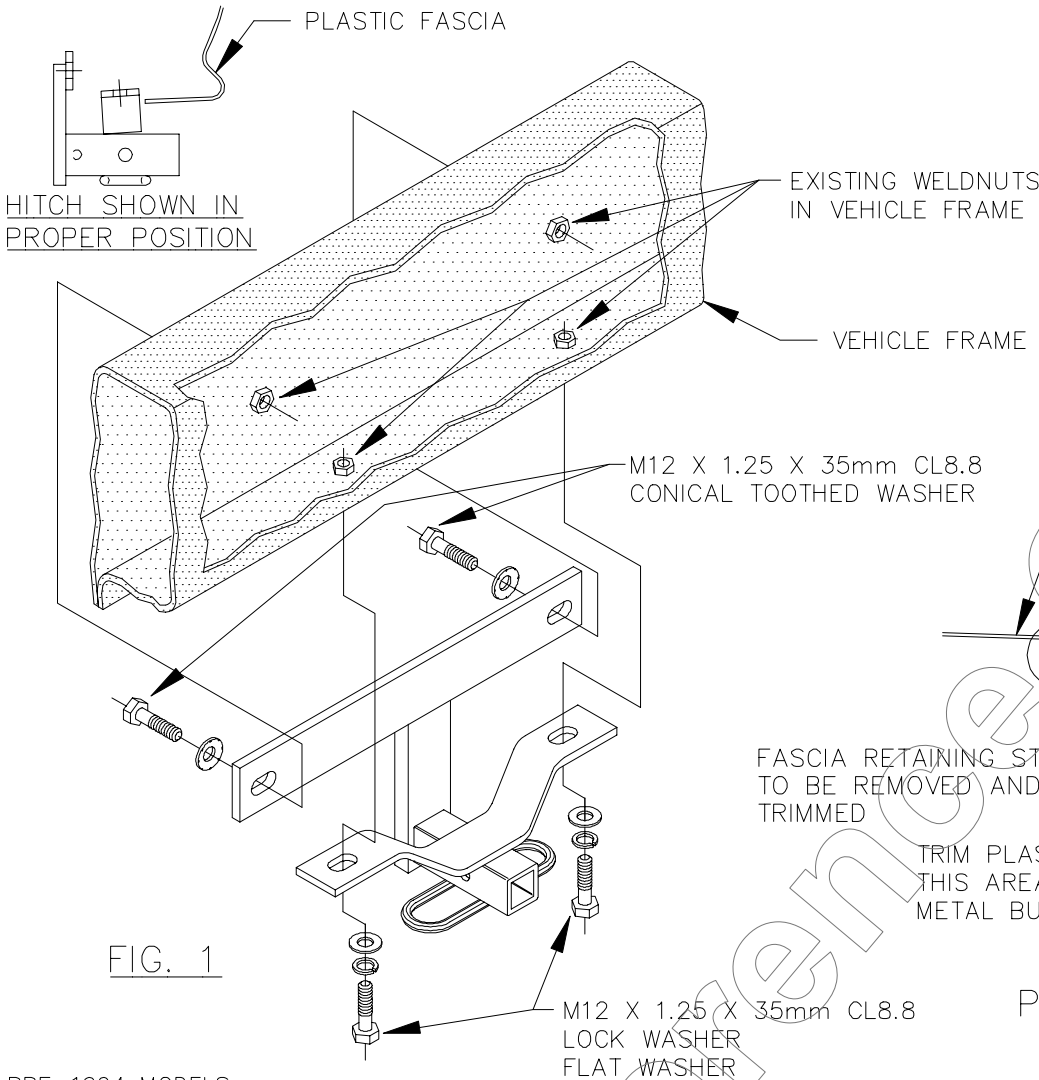


FIG. 1

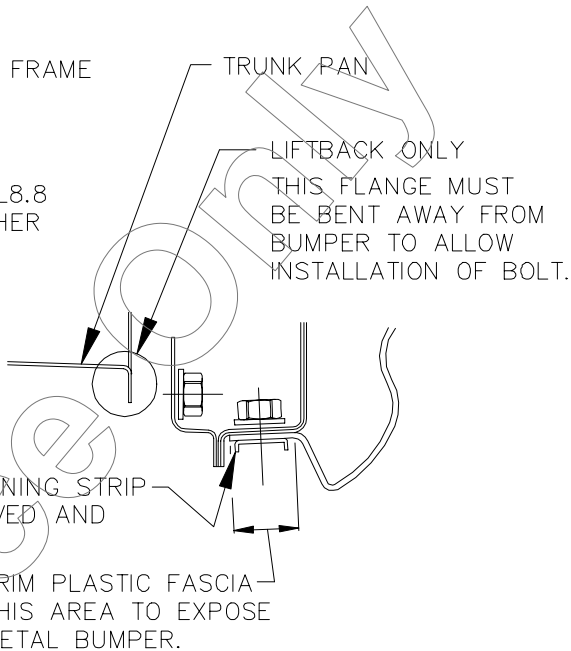


FIG. 2

PRE-1994 MODELS

PRE-1994 MODELS

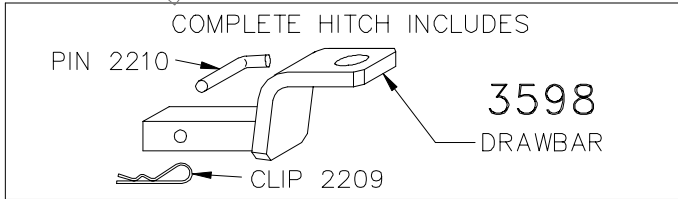
NOTE: ON SOME EARLY VEHICLES, THE WELDNUTS MAY NOT BE PROPERLY ALIGNED WITH THE HOLES IN THE BUMPER. INSTALL BOLTS TO VERIFY. IF REQUIRED, GRIND OR FILE BUMPER TO EXPOSE WELDNUTS. BE CAREFUL NOT TO DAMAGE THREADS IN WELDNUTS.

1. POSITION HITCH AT CENTER OF BUMPER BY ALIGNING SLOTS IN STRAIGHT BAR WITH WELDNUTS IN FORWARD FACE OF BUMPER.
2. MARK FASCIA RETAINING STRIP AND PLASTIC FASCIA ON EACH SIDE OF SADDLE BAR AS SHOWN (APPROX. 7-1/2").
3. REMOVE RETAINING STRIP AND TRIM. TRIM PLASTIC FASCIA TO EXPOSE METAL BUMPER (SEE FIG. 2).
4. REPOSITION HITCH ON CENTER OF BUMPER AND INSTALL FASTENERS AS SHOWN.
NOTE: SADDLE BAR MUST MAKE DIRECT METAL TO METAL CONTACT WITH BUMPER. DO NOT SANDWICH PLASTIC FASCIA BETWEEN SADDLE BAR AND BUMPER.
5. REINSTALL TRIMMED FASCIA RETAINING STRIP.

1994 AND LATER MODELS

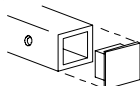
1. POSITION HITCH AT CENTER OF BUMPER BY ALIGNING SLOTS IN STRAIGHT BAR WITH WELDNUTS IN FORWARD FACE OF BUMPER.
2. MARK WHITE FOAM TABS WHERE THEY CONTACT HITCH SADDLE BAR.
3. LOWER HITCH AND TRIM WHITE FOAM TABS AS MARKED IN STEP 2.
4. REPOSITION HITCH ON CENTER OF BUMPER AND INSTALL FASTENERS AS SHOWN.
NOTE: SADDLE BAR MUST MAKE DIRECT METAL TO METAL CONTACT WITH BUMPER. DO NOT SANDWICH WHITE FOAM BETWEEN SADDLE BAR AND BUMPER.

TIGHTEN M12 CL8.8 FASTENERS TO 68 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

REMOVE DRAWBAR WHEN NOT TOWING
TO PROTECT DRAWBAR OPENING IN HITCH WHEN NOT TOWING,
INSERT COVER #2211 (PURCHASED SEPARATELY).



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)	5.5	FASTENER KIT NO.	1130-718
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NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.