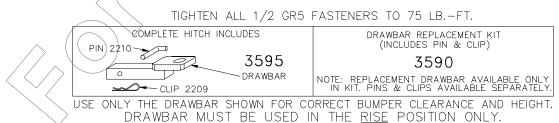
1-29-00 SHEET 1 OF 1 ©1996, 2000 Draw-Tite, Inc. SPORT**FRAME**® **VEHICLE** HITCH NO. CHEVROLET BERETTA 24623 INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED: WIRING ACCESS LOCATION: PC3, PC4 2000 LB MAX GROSS TRAILER WT DRILL BITS: 1/2 200 LB MAX TONGUE WEIGHT DO NOT EXCEED TOWING VEHICLE RATINGS WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 7/8 (2-13 X 1.50 GRS FASCIA 1/4 X 1-1/2 X/2 BLOCK (1097-002) FLAT WASHER CENTER HITCH ON FLAT SURFACE OF TRUNK PAN LOCK WASHÈR (2 PLACES DRILLED HOLES HITCH SHOWN IN PROPER POSITION BUMPER 1/2-13 X 1.75 GR5 CARRIAGE BOLT 1/4 X 1 X 3 BLOCK (3022) FLAT WASHER LOCK WASHER (2 PLACES) DRILLED HOLE BOTH SIDES

1. REMOVE SPARE TIRE COVER AND CARPETING BEFORE DRILLING HOLES IN TRUNK PAN.
2. RAISE HITCH INTO POSITION CENTERED ON VEHICLE.
3. WITH HITCH IN POSITION, MARK LOCATION OF HOLES ON VEHICLE BUMPER AND TRUNK PAN.
4. DRILL 1/2" HOLES IN VEHICLE BUMPER AND TRUNK PAN AT LOCATIONS MARKED IN STEP 3.
5. INSTALL FASTENERS AS SHOWN ABOVE AND REPLACE SPARE TIRE COVER AND CARPETING.

NOTE: SEAL HOLES IN TRUMK PAN TO PREVENT ENTRY OF EXHAUST FUMES OR WATER.



REMOVE DRAWBAR WHEN NOT TOWING
TO PROTECT DRAWBAR OPENING IN HITCH WHEN NOT TOWING,
INSERT COVER #2211 (PURCHASED SEPARATELY). THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING

SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5. APPROX WEIGHT (LB.) FASTENER KIT NO. K24623

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



TRUNK PAN