

INSTALLATION INSTRUCTIONS

VEHICLE

TOYOTA 4RUNNER

EQUIPMENT REQUIRED:

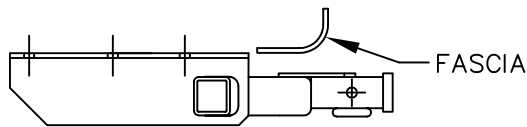
WIRING ACCESS LOCATION: SUV3, SUV4

DRILL BITS:

HITCH REQUIRES 1/2" PIN & CLIP

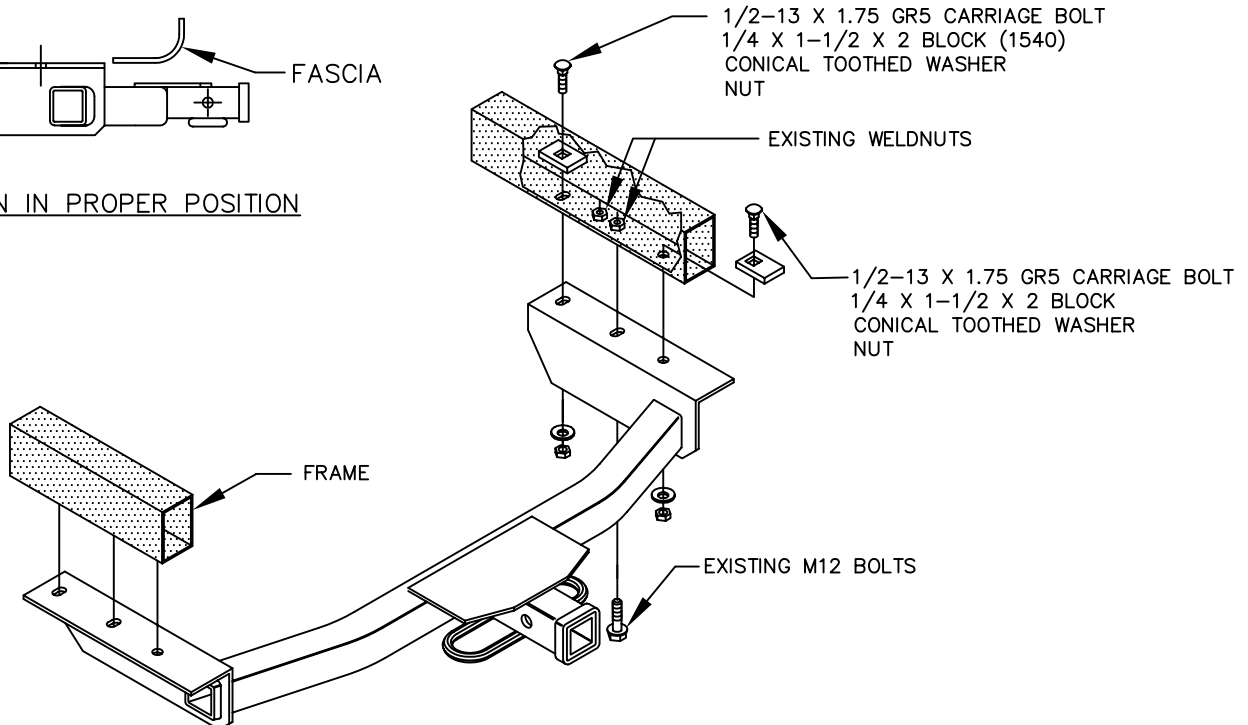
WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 7/8, 18mm

3500 LB MAX GROSS TRAILER WT
300 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS



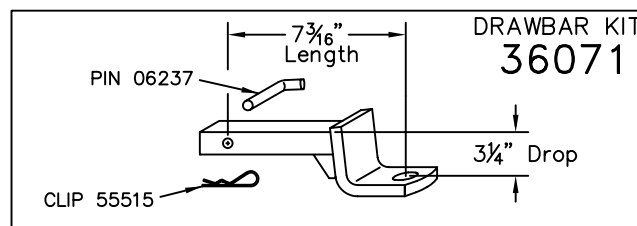
FASCIA

HITCH SHOWN IN PROPER POSITION



NOTE: SPARE TIRE MAY HAVE TO BE REPOSITIONED SLIGHTLY FORWARD TO AVOID CONTACT WITH RECEIVER TUBE.

1. REMOVE TOW HOOKS FROM VEHICLE FRAME AND RETURN TO OWNER FOR REINSTALLATION IF HITCH IS REMOVED FROM VEHICLE.
2. RAISE HITCH INTO POSITION AND ALIGN SIDE BRACKETS WITH EXISTING TOW HOOK HOLES AT END OF FRAME RAILS, REINSTALL EXISTING M12 BOLTS REMOVED IN STEP 1.
3. **FORWARD ATTACHMENT:** FISHWIRE CARRIAGE BOLT AND 1/4 X 1 1/2 X 2 BLOCK (1540), THRU END OF FRAME, AND FASTEN WITH CONICAL TOOTHED WASHER AND NUT AS SHOWN ABOVE.
4. **REAR ATTACHMENT:** USING HITCH AS A TEMPLATE DRILL 1/2 HOLES IN FRAME RAILS. INSTALL FASTENERS AS SHOWN.
TIGHTEN M12 FASTENERS TO 68 LB.-FT.
TIGHTEN 1/2 GR5 FASTENERS TO 75 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE DROP POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.)

27

FASTENER KIT

01130-962

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

TOWING PRODUCTS
Plymouth, Michigan