

INSTALLATION INSTRUCTIONS

VEHICLE
 FORD SUPERDUTY
 F-SERIES TRUCKS

EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: PU1, PU2

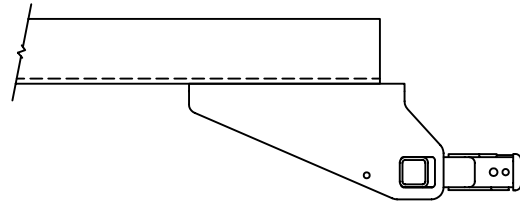
DRILL BITS: NONE

HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4

DO NOT EXCEED LOWER OF
 TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	10,000	1000
WEIGHT CARRYING BALL MOUNT	6,000	600



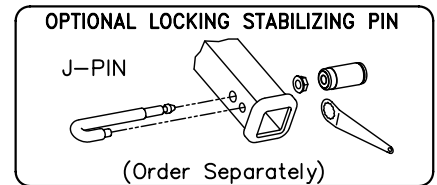
HITCH SHOWN IN PROPER POSITION

1/2-13 X 1.75 GR5
 HEX BOLT
 1/4 X 1-1/2 X 4 BLOCK
 CONICAL TOOTHED WASHER
 HEX NUT

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FRAME RAIL

1/2-13 X 1.75 GR5
 HEX BOLT
 CONICAL TOOTHED WASHER
 1/4 X 1-1/2 X 4 BLOCK
 LOCK WASHER
 HEX NUT



1. LOWER SPARE TIRE TO ALLOW FOR ACCESS TO EXISTING SLOTS IN VEHICLE FRAME RAILS.
2. REMOVE EXISTING ELECTRICAL BRACKET FROM VEHICLE IF PRESENT AND RELOCATE AS REQUIRED.
3. RAISE HITCH INTO POSITION AND INSTALL FASTENERS AS SHOWN ABOVE.
4. RAISE AND POSITION SPARE TIRE TO ALLOW FOR CLEARANCE BETWEEN THE RECEIVER TUBE AND THE HEX BOLTS COMING THROUGH THE FRAME RAILS.

TIGHTEN ALL 1/2 GR5 FASTENERS TO 75 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.)	FASTENER KIT
52	41552F

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

TOWING PRODUCTS
 Plymouth, Michigan