

Installation Instructions

Chevrolet Suburban / Blazer / Tahoe

GMC Suburban / Yukon / Yukon Denali

Cadillac Escalade

Part Numbers:

51012

44096

Hitch Shown In Proper Position

**Blazer / Escalade /Tahoe
Yukon / Yukon Denali**

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Suburban

Max Gross Trailer WT (LB)	Max Tongue WT (LB)	Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
7000 (3178 Kg)	700 (318 Kg)	Weight Distributing	10,000 (4540 Kg)	1000 (454 Kg)
5000 (2270 Kg)	500 (227 Kg)	Weight Carrying Ball Mount	5000 (2270 Kg)	500 (227 Kg)

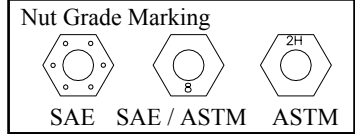
Equipment Required: Pull wire (Provided)

Fastener Kit: K51012

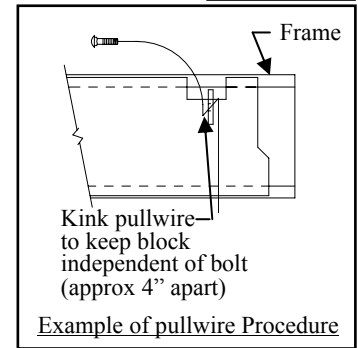
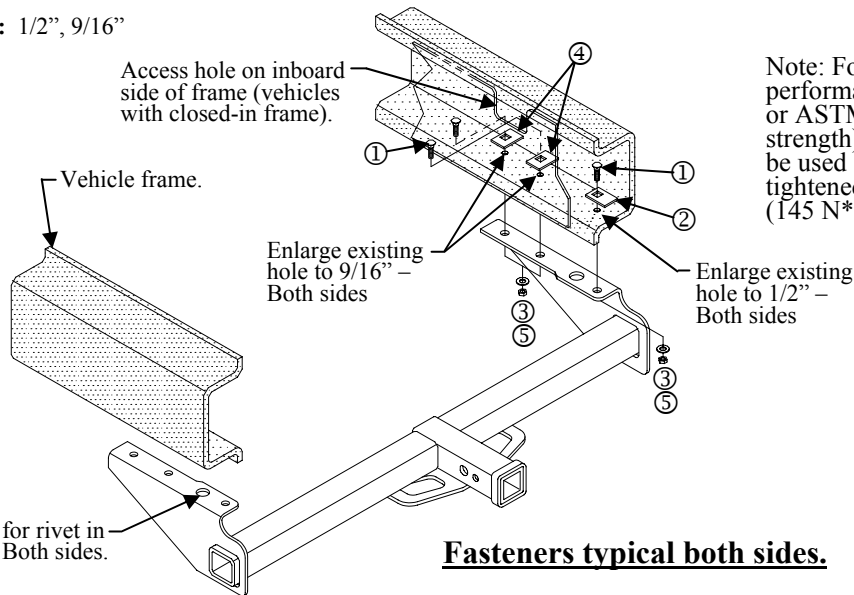
Wrenches: 7/8

Drill Bits: 1/2", 9/16"

Wiring Access Location: SUV6



Note: For proper hitch performance SAE Grade 8, or ASTM Grade 2H (high strength) fasteners **MUST** be used and properly tightened to 107 LB-FT. (145 N*M)



Fasteners typical both sides.

Figure 1.

①	Qty. (6)	Carriage Bolt 1/2-13 X 1.75	④	Qty. (4)	Block .25 X 1.50 X 2.00
②	Qty. (2)	Block .25 X 1.50 X 2.00	⑤	Qty. (6)	Hex Nut 1/2-13
③	Qty. (6)	Flat Washer Hardened			

- Remove all but a thin layer of undercoating from bottom surface of vehicle frame rail, each side.
- Enlarge two (2) rear holes in frame (one (1) each side) to 1/2". Enlarge four (4) forwardmost holes (two (2) each side) to 9/16". **Be careful not to drill wire harness inside Driver's side frame.**
- Install carriage bolts and blocks down through four (4) forwardmost holes in frame rail, each side. For vehicles with closed-in frame, use the pullwire to feed the fasteners through access hole on inboard side of frame rail (see Figure 1).
- Raise hitch into position, being careful not to push forward fasteners back into frame. Secure hitch into position by installing harden flat washers and nuts onto carriage bolts.

Note: Wiring harness is located inside driver's side frame. Do not sandwich wires between frame and fasteners.

- Install remaining fasteners as shown above.

Tighten all 1/2-13 GR8 fasteners with torque wrench to 107 Lb.-Ft. (145 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.