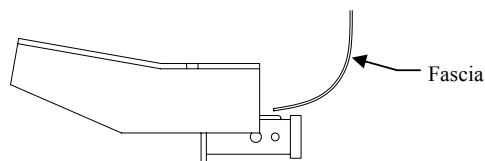


Installation Instructions

Ford Windstar Van

Part Numbers:
51027



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	4000 (1816 Kg)	400 (182 Kg)
Weight Carrying Ball Mount	3500 (1589Kg)	300 (136 Kg)

Hitch Shown In Proper Position

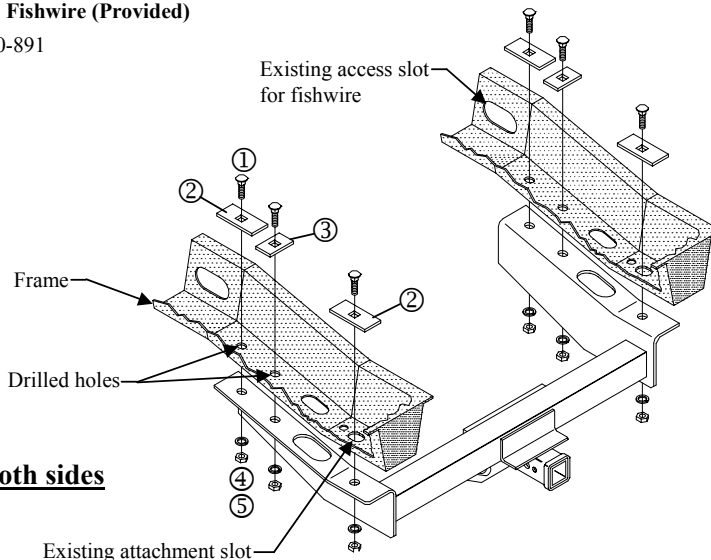
Equipment Required: Fishwire (Provided)

Fastener Kit: 01130-891

Wrenches: 3/4

Drill Bits: 1/2"

Wiring Access Location: SUV1, SUV2



Fasteners typical both sides

①	Qty. (6)	Carriage Bolt 1/2-13 X 1.75	④	Qty. (6)	Lock Washer 1/2
②	Qty. (4)	Block .25 X1.00 X 3.00	⑤	Qty. (6)	Hex Nut 1/2-13
③	Qty. (2)	Block .25 X 1.00 X 2.00			

1. Fishwire block (Item 2) and carriage bolt through access slot in frame and down through existing rearward slot as shown above. Block must lay flat inside frame.
2. Raise hitch into position and fasten with lock washer and nut as shown above.
3. Using the hitch as a template, drill four (4) 1/2" holes for the forward attachments as shown.
4. Fishwire block (Item 3) and carriage bolt through access slot in frame and down through center attachment hole and hitch as shown above. Block must lay flat inside frame.
5. Fishwire block (Item 2) and carriage bolt through access slot in frame and down through forward attachment hole and hitch as shown above. Block must lay flat inside frame.
6. Install remaining lock washers and nuts as shown above.

Tighten all 1/2 GR fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.