

- 1. REMOVE EXISTING M14 BUMPER BRACKET BOLTS ON BOTH SIDES FROM BOTTOM SURFACE OF FRAME AND RETURN TO VEHICLE OWNER.
- 2. RAISE HITCH INTO POSITION AND INSTALL AS SHOWN WITH FASTENERS PROVIDED.

TIGHTEN ALL 1/2-13 GR5 FASTENERS TO 75 LB-FT.

TIGHTEN ALL M14 CL10.9 FASTENERS TO 148 LB-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.) FASTENER KIT

K51041

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



Plymouth, Michigan